

Compressor Snap Ring Installation Precaution

- CONDITION:** Following A/C compressor installation (with magnetic clutch R&R), compressor is noisy and cooling performance is poor.
- CAUSE:** It's possible that the snap ring used to secure the stator and rotor was improperly installed.
- CORRECTION:** Snap rings with a beveled edge must be installed with the beveled edge facing away from the compressor. The snap ring must be fully seated and retain the stator and rotor securely.

Product Group	Assembly	Category
Heat & Air Conditioning	Compressor	Repair Procedures
Year	Make	Model
All	All	All